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**ITER Steady-State Demonstration on DIII-D,**\* J.M. Park, M. Murakami, A. Sontag, S.J. Diem, *ORNL*; C.T. Holcomb, *LLNL*; J.R. Ferron, T.C. Luce, *GA*; DIII-D Team – A systematic scan of  $q_{95}$  ( $=4.5, 5.5, 6.5$ ) at constant  $\beta_N$  ( $\sim 3$ ) and high  $q_{\min}$  ( $\sim 1.8-2.1$ ) has been obtained in a lower single null ITER-like shape to study confinement, stability and edge pedestal characteristics using off-axis neutral beam current drive for the ITER steady-state mission ( $f_{NI}=1$ ,  $Q=5$ ). The edge pedestal height is found substantially lower than in similar 2008 experiments, resulting in lower  $f_{NI}$  due to reduced edge pedestal bootstrap current. Toroidal Alfvén Eigenmode power fluctuation is well correlated with the estimated beam ion diffusion ( $D_b$ ). Strong dependency of  $D_b$  on  $q_{95}$ ,  $q_{\min}$  and neutral beam power (PNB) has been found indicating that lower  $q_{95}$  ( $\leq 4.5$ ) would have reasonably good beam ion confinement ( $D_b \leq 0.3$  m<sup>2</sup>/s) even at  $q_{\min} > 2$  and high PNB=12 MW. The calculated ideal  $\beta_N$  stability limit increases with lower  $q_{95}$  allowing access to high  $\beta_N$  ( $> 3.5$ ) needed for  $f_{NI}=1$  and  $Q=5$ . This study shows that optimum choice of  $q_{95}$  ( $\sim 5.5$ ) and  $q_{\min}$  ( $> 2$ ) is crucial to achieving  $Q=5$  steady-state mission for ITER.

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