

Operational and diagnostic considerations for a new wall

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Presented to
DIII-D Community Wall-Changeout Forum

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Premise: Changing the wall will have massive implications for how we run DIII-D, and may have massive implications for diagnostics

- **We have been spoiled.**
 - Carbon provides a benign wall, and an intrinsic source of radiation, which radiates primarily in the edge and not in the hot core
- **And we have taken full advantage; many DIII-D scenarios include very low densities, and very hot divertors**
 - Without a graphite wall, the intrinsic radiation from C will need to be replaced
- **The current DIII-D diagnostic set is optimized for low-Z and low reflectivity; medium/high-Z and/or higher reflectivity will require new diagnostics and re-interpretation**
 - Major effort essential to maintain DIII-D as having the best diagnostic set in the world

Premise: Changing the wall will have massive implications for how we run DIII-D, and may have massive implications for diagnostics

- **We have been spoiled.**
- **For 30 years, the DIII-D carbon wall has given us the gift of 'radiation'**
 - Power in ($P_{\text{NBI}} + P_{\text{ECH}} + P_{\text{RF}} + P_{\text{OH}} + P_{\text{fusion}}$) = power out (~1 to 20+ MW)
 - Power out → ions (heat flux, primarily divertor) and radiation (photons go all directions)
 - Graphite erodes 'intrinsically': $\text{D} \rightarrow \text{C}$ $Y_{\text{physical}} \sim 2\%$, $Y_{\text{chemical}} \sim 2\%$ (\uparrow plasma flux, \uparrow eroded flux)
 - In the divertor, C cools by radiation ~100-1000X more efficiently than D per atom
 - i.e., 1% C goes a long way...
- **Typically a DIII-D plasma will radiate 50-90% of the input power**
 - This keeps heat flux at a manageable level at the targets
 - ITER will need to be >90%, and FPP will need to be >95%
- **And typically >2/3 of the power is radiated by C (the rest by D)**
 - C primarily radiates in the plasma edge (~80% in the divertor), far from the hot plasma core
 - Increasing either D or C density in the plasma will lead to more radiation, and less heat flux
- **Reducing either D or C leads to higher heat fluxes; adding high-Z and removing C without replacing it with something else = melting**

A simple heat flux calculation shows the loss of intrinsic radiation may need to be supplemented with regular extrinsic impurity injection

- **Simplified case with graphite wall, intrinsic C:**

- Input power = 10 MW
- Radiated fraction = 75% (2.5 MW by D, **5.0 MW by C** → bathed uniformly over 40 m² → 7.5 / 40 = 0.2 MW/m²)
- Power to divertor surface = 2.5 MW (non-radiated fraction)
- Target major radii = 1.1 and 1.3 m
- Ring heat flux width = 2 cm
- Target footprint area = 0.25 m²
- Average heat flux = 2.5 / 0.25 = **10 MW/m²**: Result: Hot, but happy graphite

- **But C radiation can't be fully replaced with W (or other high-Z) because high-Z radiates in the core, and a high self-sputtering yield for W → W**

- **Replace wall with metal, impose ~zero high-Z erosion, no extra radiator:**

- **10 MW * 75% * 2/3 = 5 MW radiated by C is lost**
- Power to divertor surface = 2.5 MW + **5.0 MW** = 7.5 MW
- Average heat flux = 7.5 / 0.25 = **30 MW/m²**
 - Result: A lot of melted metal, no functional divertor, no chance of good plasma operation...

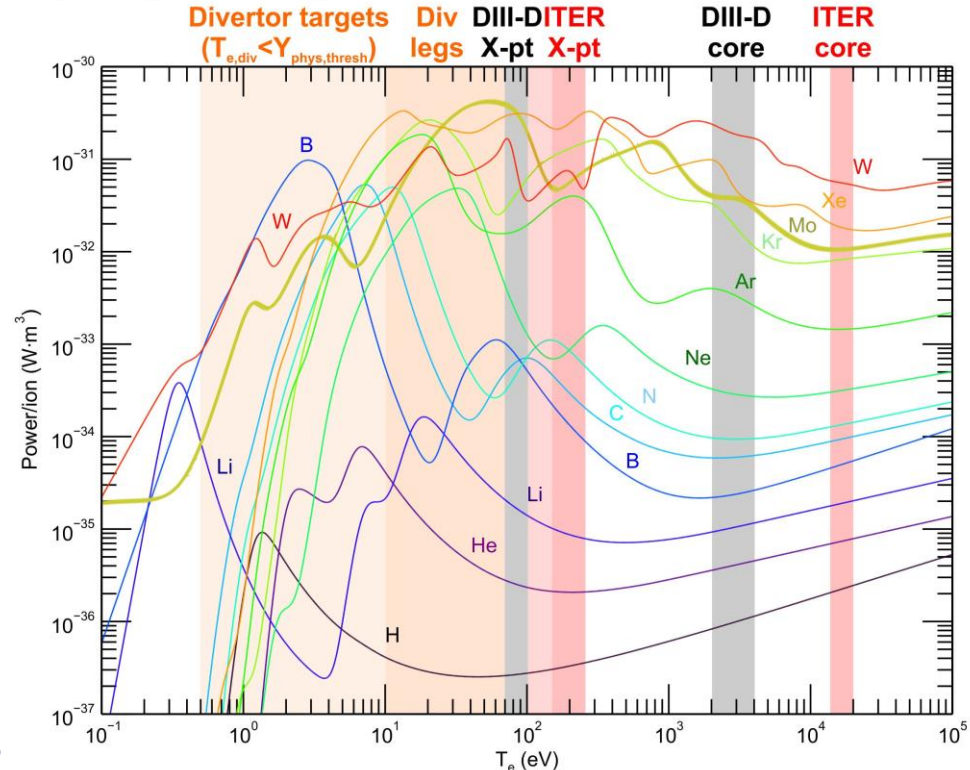
- **If the intrinsic radiator is removed, it needs to be replaced to control heat flux, W erosion**

- Every shot may need to have ('extrinsic') N, Ne, Ar, Xe, Kr, or C etc. added/puffed ('seeded') to maintain $P_{\text{rad}}/P_{\text{inj}}$ fraction or risk damaging/melting the divertor
- **Re-learning how to run every discharge, every scenario, conditioning, etc. will take time**

Cooling power varies widely depending on the species

- Lightest atoms don't radiate well anywhere, however plasma can tolerate high concentration
 - e.g., liquid Li wall requires a 'lot' of Li in the edge plasma
- High-Z radiates power at high T_e
 - Reason that W conc must be $\ll E-4$
 - Makes spatial measurements of concentration important
- Low/medium Z seemingly ideal
 - Radiates well in the legs, but not the core
- DIII-D vs. ITER conditions
 - T_e at core and X-pt significantly different
 - Divertor targets and legs, however, are necessarily similar

Impurity Cooling Curves, Coronal Radiative Model



$$P_{rad} [W/m^3] = \text{power/ion} [Wm^3] * n_e [/m^3] * n_{imp} [/m^3]$$

• $T_e < 10$ eV at the OSP to be $< Y_{phys,thresh,D \rightarrow imp}$

The DIII-D diagnostic suite is well optimized for low-Z

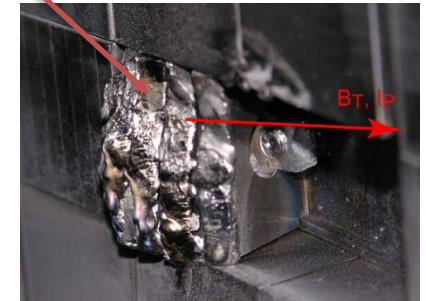
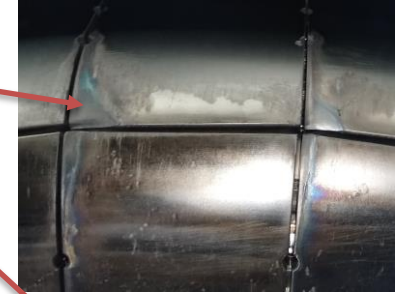
- **Low-Z**
 - Dominant lines that radiate the majority of power are the EUV/VUV
 - DivSPRED and Core SPRED spectrometers
 - Low charge-state and CX lines for impurities in the visible
 - CER, TanTV, FASTCAM, CIS, FS, MDS
- **Low reflectivity**
 - Graphite reflectivity <10% allows direct interpretation
 - TanTV, Thomson, CER, IRTV, FIDA, MDS, FSs, CIS, WISE, BES, MSE, Vbrem/Zeff
- **Ease of PFC material co-integration**
 - Graphite components ease design
 - Langmuir probes, RCPs, SETCs, DiMES, MiMES, IR calib. heated tile

The DIII-D diagnostic suite is **not as well optimized for high-Z**

- ~~Low-Z~~ **High-Z**
 - Dominant lines that radiate the majority of power are the EUV/VUV **SXR**
 - DivSPRED and Core SPRED spectrometers, **XEUS and more**
 - Low charge-state and CX lines for impurities in the visible **UV**
 - CER, TanTV, FASTCAM, CIS, FS, MDS **UV spectroscopy/imaging**
- ~~Low reflectivity~~ **High reflectivity**
 - Graphite reflectivity <10% **Metal reflectivity can be >80%, vary widely**
 - TanTV, Thomson, CER, IRTV, FIDA, MDS, FSs, CIS, WISE, BES, MSE, Vbrem/Zeff **all may need reinterpretation**
- ~~Ease of PFC material co-integration~~ **Re-integration necessary**
 - Graphite components **may need to be remade with metals**
 - Langmuir probes, RCPs, SETCs, DiMES, MiMES, IR calib. heated tile

Engineering places extreme restrictions on high-Z tiles compared to graphite

- **Graphite is forgiving to imperfections in design, fabrication, and installation:**
 - ‘Proud’ edges in the shallow magnetic field erode to a smooth surface/transition
- **Not the case with metal:**
- **B. Lipschultz, et al., “Divertor tungsten tile melting and its effect on core plasma performance” NF 52 (2012) 123002 <https://iopscience.iop.org/article/10.1088/0029-5515/52/12/123002/meta>**
 - “There is no evidence of healing of the surface with repeated melting. Forces on the melted tungsten tend to lead to prominences that extend further into the plasma.”
- **~0.3 mm diameter W droplet/dust (0.3 mg) can radiate 10 MW of power in DIII-D**
 - ~0.16 mm diameter in C-Mod radiates 5 MW, 0.9 mm diameter in ITER radiates 150 MW
- **Last year we lost 400+ discharges due to small bits of cracked BaF₂ window**
- **This year, lost 100+ discharges due to small bits of stainless steel wire**
- **Physics reality: Factors of 2X, 10X often present**
 - E.g., Model grid density leads to 2X change in $q \parallel$, 50% change in SXB applied, spectroscopy ‘matches’ within a factor of 2-5X, etc.
- **Engineering reality: Factors of 10-20% can be critical...**
 - E.g., 10 MW/m²: surface survives. 12 MW/m²: surface melts.



Bonus slides

But switching to high-Z PFCs does not mean low-Z isn't required

- **High-Z wall needs a low/medium Z radiator, and O-gettering**
 - ITER: W + Ne (or Ar/Ne), plus B as a O getter+for 'wall protection' from fast ions, hot spots
- **Extrinsic injection not just sometimes, but essential EVERY shot...**
 - C currently accounts for 50-75% of total radiated power in DIII-D
 - Primarily CIII and CIV resonance lines, majority of remainder is D⁰ Lyman- α
 - Removing C means power transports unmitigated to the targets
 - W is not forgiving to high heat flux like: C erodes. **W melts.**
 - Eroded C smooths out, self correcting. **Melted W exposed to more heat flux will melt more,** only getting worse.
 - Tiny melted area can surpass allowable core contamination for high performance
 - Melted W will necessitate tile replacement, requiring a dirty vent
- **Every reference shot will be different; necessitate relearning how to run with an extrinsic radiator**
 - N radiatively similar to C, but gas puffing may not be the same as intrinsic erosion
 - Medium Z radiators – Kr, Ar – radiate near/in the pedestal, leading to stability challenges

Tokamaks with high-Z

- **C-Mod: All TZM-Moly (1993-2016)**
- **FTU: TZM-Moly inner limiter/SS outer wall (since 1996)**
- **ASDEX-U: All Tungsten (since 2007)**
- **JET: Tungsten divertor (2011-2023)**
- **WEST: All Tungsten (since 2016)**
- **T-10: All Tungsten (since 2017)**
- **LHD: Tungsten divertor (since 2017)**
- **EAST: All Tungsten (starting 2024)**
- **SPARC: All Tungsten (starting 2025)**
- **ITER: All Tungsten (starting 2027-ish)**

Reflections make interpretation of any observed light a challenge

- **Pure/polished metals are shiny**
- **Reflectivity varies widely with surface condition**
 - Erosion, conditioning, deposition, co-deposits
 - Potentially extremely complicated both spatially and temporally...
- **Potential impact to all UV/visible/IR diagnostics**
- **Dual-band/dual-color ratio-based measurements (e.g., for the IR) make result independent of emissivity, but not reflections**
- **Solution largely based on full vessel modeling of light sources, materials**
 - Ray tracing plus bidirectional reflectance distribution function (BRDF)
- WEST measurements, impact to imaging: M.B. Yaala, et al., RSI 92 (2021) 093501

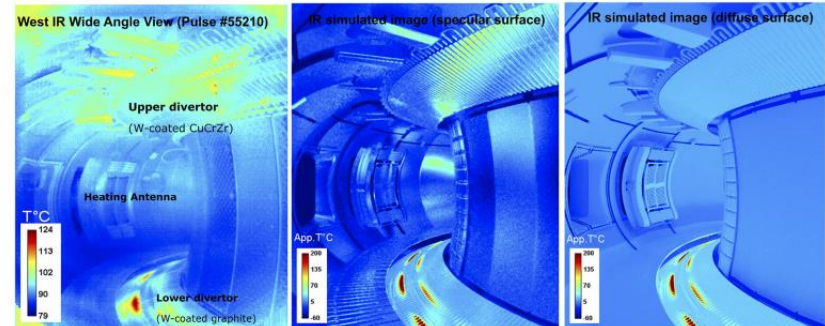
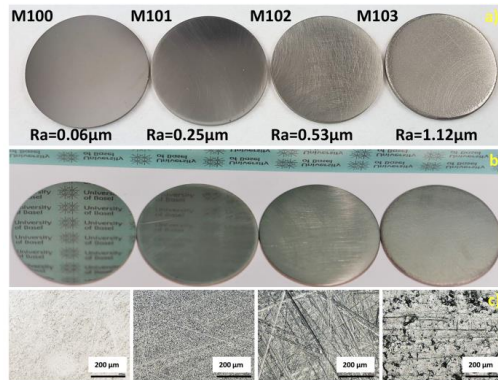


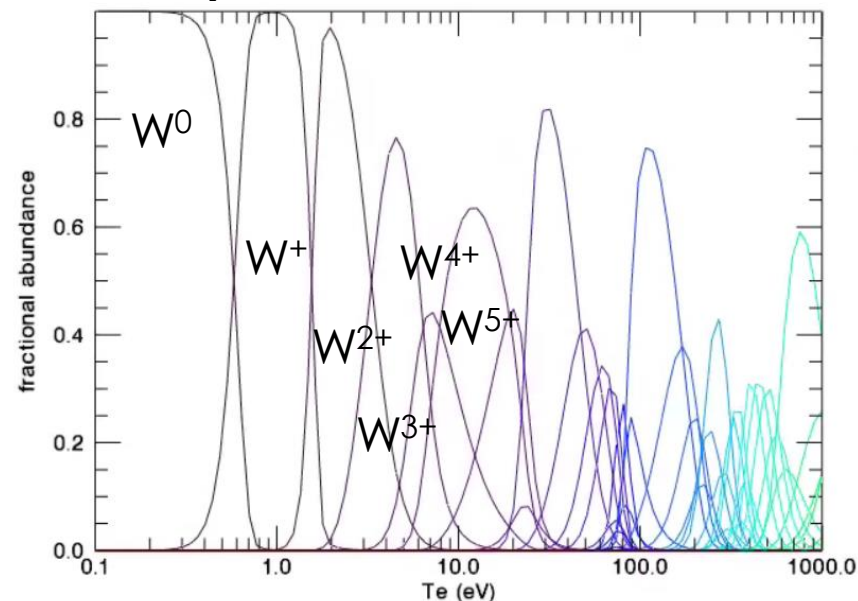
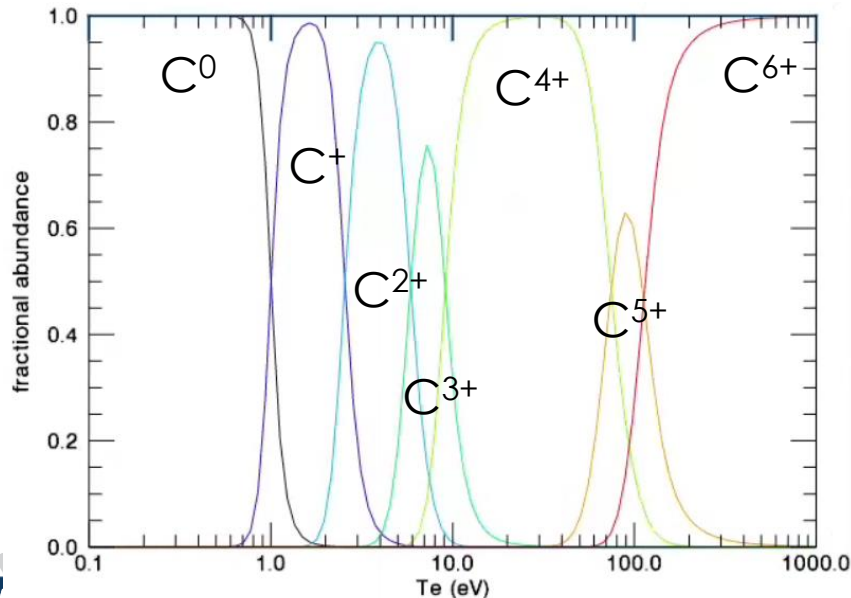
FIG. 11. (Left) Infrared experimental image of WEST wide angle tangential view [3300–3400 nm filter band], (middle) the simulated image assuming a high specular surface further to W sample measurement in the laboratory, and (right) the simulated image assuming all diffuse surfaces.

Higher Z means more charge states to track

Potentially good, but available spectroscopic data is limited

- **C neutral to +6 spans divertor conditions nicely**
 - Provides no separation at $T_e > \sim 200$ eV
- **ASDEX/DIII-D (~ 5 keV) conditions span up to W^{+48} , ITER (15 keV) will span to W^{+72}**

Fractional abundance plots

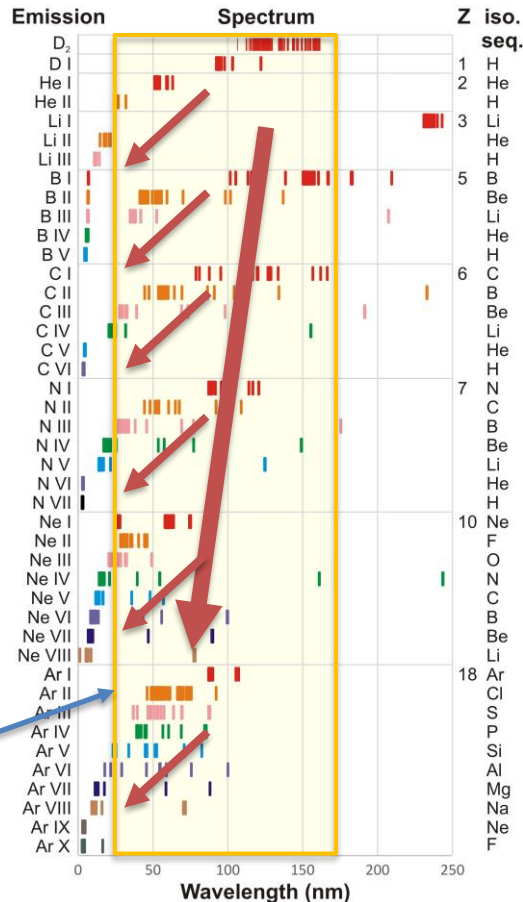


Heavier atoms, and their higher charge states generally radiate at shorter wavelengths – primarily vacuum

- **More energy between electron states → shorter wavelengths**
 - Wavelengths $< \sim 200$ nm absorbed by air molecules
- **Observable emissions for each charge state give a valuable piece of validation information in the chain of ionization**
 - More data points give more comparables to codes
 - Less data points leave gaps in the chain...
- **DivSPRED: Monitors +1, +2, +3, +4 for C and N simultaneously**
- **For W, however, charge states span EUV, SXR, HXR requiring multiple spectrometers**

Resonance emission lines

Observable with DivSPRED (yellow)



Tungsten spectroscopy: Observed emissions

- 10-30 nm: Quasi-continuum
- 12-14 nm: W^{40+} to W^{45+}
- **~8 nm: W^{57+} to W^{70+}**
- ~5 nm: W^{21+} to W^{38+} , quasi-continuum
- 1.8-3.5 nm: W^{24+} to W^{30+}
- 0.4-0.8 nm: W^{39+} to W^{49+}
- **0.1-0.15: W^{50+} to W^{68+}**

• *Interpretation heavily dependent on fractional abundance of each ionization stage, plasma conditions and gradients*

• Pütterich, et al., PPCF 50 (2008) 085016

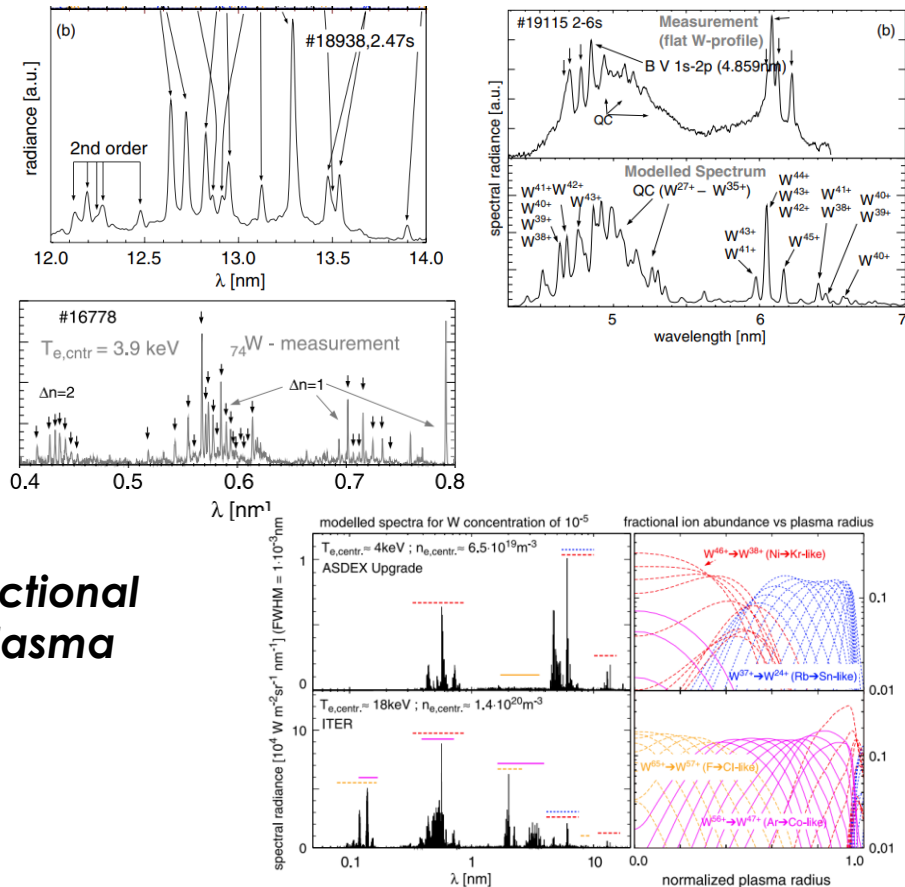
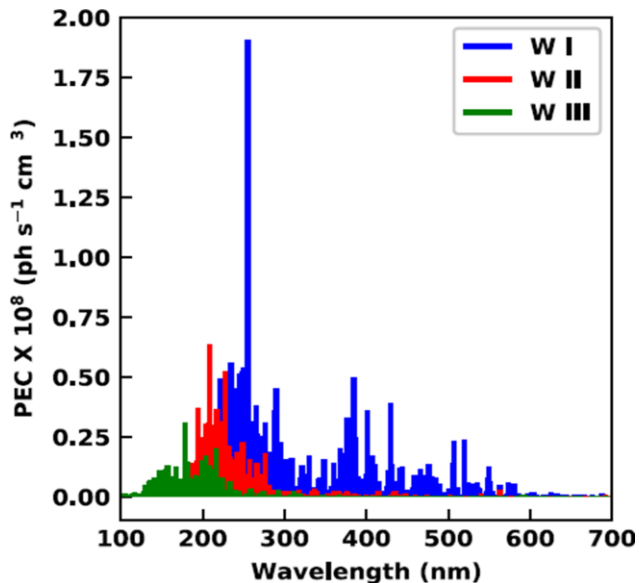


Figure 15. Modelling results and predictions for a typical ASDEX Upgrade plasma and the standard

Lower-charge state W emissions also exist, but some are short lived and (relatively) dim

- W I,II,III theoretical spectrum from Ennis, Lock, Losada



IOP PUBLISHING JOURNAL OF PHYSICS B: ATOMIC, MOLECULAR AND OPTICAL PHYSICS
 J. Phys. B: At. Mol. Opt. Phys. 43 (2010) 144009 (8pp) doi:10.1088/0953-4075

Tungsten spectroscopy relevant to the diagnostics of ITER divertor plasmas

J Clementson¹, P Beiersdorfer, E W Magee, H S McLean and R D Wood

Challenges with resolution + integration time, plus other impurities in the background

Range of 20-100 nm

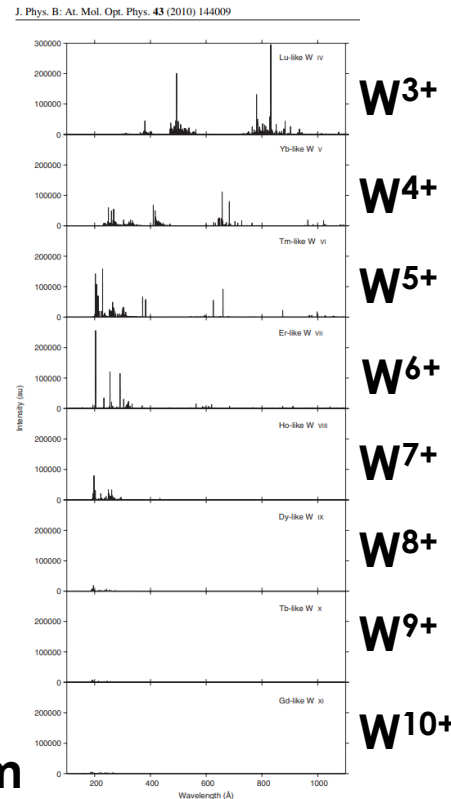
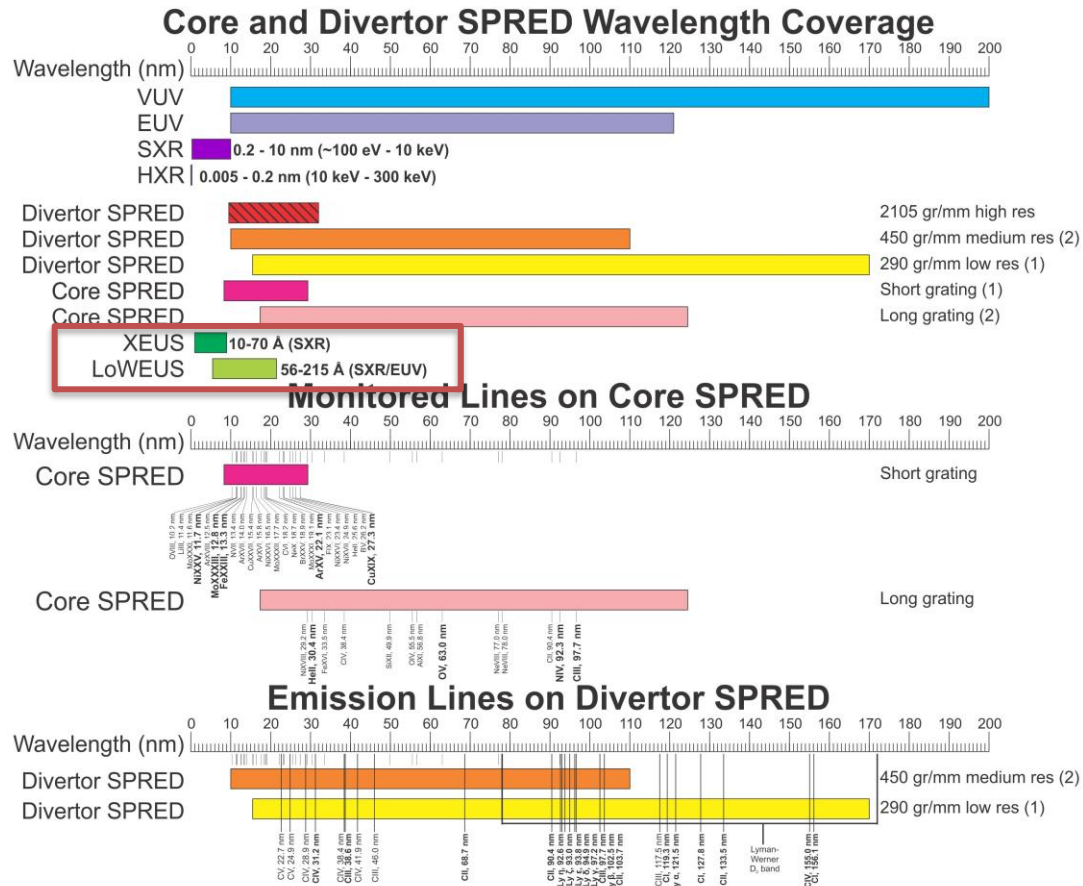


Figure 1. Calculated tungsten spectra at $T_e = 100$ eV and $n_e = 10^{14}$ cm⁻³. The intensity scale is set to the same value for each charge state in order to provide a direct comparison of the expected line intensities.

Current EUV coverage by SPRED spectrometers

Prior installation of SXR coverage for W rings expt. in 2017

- **EUV coverage optimized for medium-Z metals**
 - Ni, Cr, Fe (Inconel, stainless)
- **XEUS and LoWEUS SXR spectrometers installed temporarily (on loan from LLNL)**
- **Require shield boxes for use with high NBI**
 - Weight and volume
- **Midplane port is ideal for interpretation and installation**
 - Very limited availability



Question of how much C is okay?

- Langmuir probes, RCPs, SETCs, DiMES, MiMES, IR calib. heated tile all currently have some exposed graphite
- **How much C in the plasma is 'too' much...**
- **Early expts with W targets/divertor in ASDEX had 90% of the strike zone surface**
- Tungsten coated tiles, manufactured by plasma spray on graphite, were mounted in the divertor of the ASDEX Upgrade tokamak and cover almost 90% of the surface facing the plasma in the strike zone. Over 500 plasma discharges, among which around 300 were heated with heating powers up to 10 MW, were performed Under normal discharge conditions W-concentrations of around 10^{-5} or even lower were found. The influence on the main plasma parameters was negligible. In a few low power discharges accumulation of tungsten occurred and the temperature profile was flattened. **The concentrations of the intrinsic impurities carbon and oxygen are comparable to the discharges with graphite divertor.** Furthermore, the density-limits and the β -limits remained unchanged and no negative influence on the energy confinement as well as on the H-mode threshold was found.

Scientific output in the duration while we 'catch up' to ASDEX and other machines

- **Diagnostics critical to inform interpretation**
- **Match and go beyond what has been done elsewhere**

Notes: After Tyler's talk

- **Charge to move fully away from graphite; is some accepted; proxy material could make sense – input from DOE, PMI R&D program**
- **Few tiles worth of C; okay?**
- **Proxy for W radiation addresses core confinement issues**
- **Wall geometry that looks reactor relevant; conformal wall not relevant; need toroidal limiter, open/closed divertor for more reactor-like geometry**
- **Idea of proxy not black and white; needs considered by each subfield, compromise**
- **TRL demonstration; requirement**
- **Upper/lower divertors to be abandoned? No, maintain both is the hope/plan**
- **We are known for physics knowledge; how much gets lost with wall change**
- **W has issues; blistering, neutron damage**
- **FPP in 10-20 years; existing technology. LM not ready, but maybe 2-3rd generation of FPP**
- **SiC interesting but not serious for FPP**

Notes: After Shawn's talk

- Retention in SiC; support for use in main wall. SiC retention actually higher in the bulk, but codeposition is the main worry.
- Hot walls: Clement Wong; reactor thermodynamics requires reactor to operate at 700degC or thereabouts
- SiC is semiconductor – not a conductor; could affect electric fields, edge transport
- C or SiC still has retention problem; so what point. Hot walls should solve.
- Why was SiC not pursued back in the 1990s? Asdex decided on B as it made more sense at the time. Silane poisonous and explosive
- SiC on wetted areas vs. recessed areas where thermal/CX neutrals dominant – does it make sense, or have metal there?
- Why SiC vs C – surface chemistry, hydrocarbon physics different
- O baking, ammonia scavenging techniques
- Low-Z is essential for any vacuum – surface chemistry doesn't go away
- Hot walls – can DIII-D do that? Neil Brooks report
- SiC form an amorphous layer, or mostly Si or C? Impact on sputtering yields. Walls mostly covered in C, but leave Si-rich areas. Does that impact sputtering yield?
- Upgrades to allow retention measurements at higher temps – doe not receptive?
- Tritium removal – may not need to remove thermally or chemically. In JET, T codeposits self segregated; migrated to water-cooled louvers, then exfoliated; contained all of the T – could have used catcher troughs. Migration of codeposits – thermomechanical instability with ceramics (may be the key), may not be the same with metals. Exfoliation leads to dusts – but didn't in JET DT1. Not known if SiC or B would act the same.
- Temps to release Tritium might not be so high. Temps quoted are lower than most relevant – the near surface layer is the hottest

Notes: After Adam's talk

- Impact of reflections is less for visible/UV compared to IR
- Increased coverage of cameras needed to ensure we can identify hot spots

Chat comments during the talks:

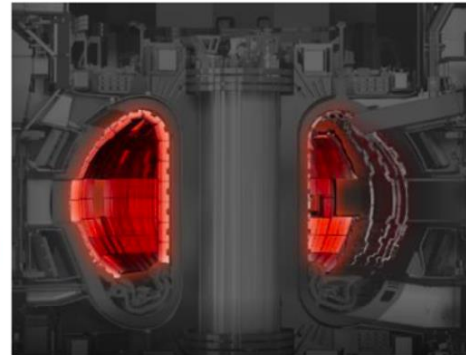
- 13:07:21 From Adam McLean to Everyone:
- https://fusionga.sharepoint.com/:x:/r/sites/FPPResearch/_layouts/15/Doc.aspx?sourcedoc=%7B0B085558-4685-4870-911F-D822E9A33032%7D&file=List%20of%20mailing%20lists.xlsx&fromShare=true&action=default&mobileredirect=true
- 13:25:33 From Steve Allen to Everyone:
- My one string fiddle. These curves are all coronal and don't include and transport effects which will flatten them at higher temperatures
- 13:30:33 From jboedo to Everyone:
- Is the weight of a full W or Mo armor sustainable with existing structure?
- 13:35:32 From Max Fenstermacher to Everyone:
- Weight all depends on the thickness we're talking about?
- 13:43:28 From Zeke Unterberg to Everyone:
- Not according to the plot Tyler showed from J. Brooks. Mo vs W had different properties vs background plasma conditions
- 13:43:53 From Ane Laso to Everyone:
- But the conditions won't be the same at DIII-D and a reactor
- 13:44:57 From Zeke Unterberg to Everyone:
- This is always the case for anything on PWI w/r/t DIII-D vs FPPs
- 13:45:00 From Adam McLean to Everyone:
- I would clarify that the conditions at the targets/legs will be necessarily similar (i.e., $T_e \sim 10$ eV for Yphys), but not the core
- 13:55:53 From Huiqian Wang to Everyone:
- Thanks Tyler! We will continue the discussion in tomorrow's core-edge meeting.
- 13:57:33 From Tyler Abrams to Everyone:
- Replying to "Is the weight of a f..." From what I hear, probably not with the existing tile design, but it might work if we go to thinner tiles + copper pedestals.
Or some bulk tiles and some coated graphite tiles
- 14:00:08 From Tyler Abrams to Everyone:
- Replying to "I would clarify that..." Yes this is the major tension of a "reactor-relevant wall" from a core-edge integration perspective
- 14:08:21 From Adam McLean to Everyone:
- Don't tell Dan that we don't have a Li Beam system... 😊

Chat comments during the talks:

- 14:17:24 From Jonathan Yu to Everyone:
 - Maybe a brittle basket?
- 14:18:17 From Zeke Unterberg to Everyone:
 - Or a melting basket. ;)
- 14:29:44 From Adam McLean to Everyone:
 - Neil Brooks led a study on DIII-D with hot walls back about 10ish years ago - I think he concluded it was doable to some level - perhaps 300 degC?
- 14:31:28 From Zeke Unterberg to Everyone:
 - 300degC was a non-starter for graphite b/c retention goes up (e.g. JET runs/ran walls at 200-250degC and showed more retention). It's not clear if that's the same story with SiC?
- 14:33:01 From Adam McLean to Everyone:
 - Reacted to "300degC was a non-st..." with 👍
- 14:34:17 From Matthew Parsons to Everyone:
 - Perhaps the new management at DOE would be more open to PMI studies like this
- 14:35:17 From Zeke Unterberg to Everyone:
 - Very nice talk Shawn! Got to go.
- 14:38:51 From Greg Sinclair to Everyone:
 - Reacted to "Perhaps the new mana..." with 🙏

Reconsideration of Armour Material: Rationale

1. The choice of Be as Blanket First Wall (FW) plasma facing material for ITER is reconsidered in view of the updated understanding of its implications on the armour bridging during plasma off normal conditions, T retention, dust production, health and safety, assembly, manufacturing issues, radwaste, remote handling, gas baking, etc.
2. The recent push of the First Plasma date, associated with the fixed end date of the ITER Agreement, reduces the operation time. This new fact limits the possibility of a later full replacement of the Blanket FW with a high-Z wall to allow ITER to perform DEMO-like high-Q operation, which would require a machine shutdown of at least 2-3 years, but realistically, much longer. This implies building a DEMO reactor without having ever tried a high-Z wall in a tokamak with reactor-scale/self-heated DT plasmas before.
3. On the other hand, the recent push of the First Plasma date and the later installation date of the FW panels opens the new possibility to develop, qualify and procure a FW with non-Be armour (*this was precluded in the present baseline Schedule*).
4. Finally, the recently proposed introduction of an “Augmented First Plasma” campaign (as envisaged in Scenario B) would allow a learning phase on how to operate the ITER machine, thus better preparing the ground for a later installation of the FW panels with a non-Be armour.



- Boronization (by Glow Discharge, with B_t off) of the plasma chamber has the main objective of getting impurities (typically oxygen). In fact, W is not an oxygen getter, while boron is. It also limits W material from entering the plasma from wetted plasma facing areas, which is a secondary benefit.
- Oxygen getter effect decays in time due to boron erosion → boronization to be repeated (up to each 2 weeks)
- Starting operation without boronization in a W machine is possible but challenging (WEST, AUG, C-Mod, etc.). Hence, the use of **boronization is the reference choice**.
- Boronization is routinely used on fusion machines; however, it has not been done:
 - On such a scale as at ITER
 - In a tritium machine
- This also implies the introduction of a new system in a machine already largely designed and under construction.
- Based on ASDEX Upgrade experience there is now the expectation that the ITER cryopumps can be used for boronization.
- Boron retains hydrogen isotopes and can potentially (if applied frequently) lead to large T retention in DT-1 (100's g) → fuel removal scheme is required.
- Most effective way to remove trapped fuel is Ion Cyclotron Wall Conditioning (ICWC) → demonstration in A-FP

M. Merola, all staff meeting, 31May 2023

DIII-D wall material discussion, thinking about the future...

- **From Richard on 11/30, indication from DOE that a wall change is desirable**
- **SiC, W, other options (and combinations) on the table**
 - Also W alloys, Mo, V, liquid metals (Li, Sn, Ga)
 - By 'wall', assuming that means all PFCs; wall and divertors, though not necessarily the same material in the wall and divertor
- **Change not (necessarily) permanent; option to return to C afterwards**
- **Deployable within ~2 years for the full wall (~3200 tiles)**
- **Potentially enormous implications for both the experimental program and diagnostics**
- **'Learning' how to run with (cope with...), diagnose, and interpret a new wall highlights DSI capabilities and strengths**

*Adam's thoughts follow... a 'work in progress' only,
very open to more ideas/suggestions/data*

For the DIII-D mission to date, graphite is the perfect PFC material

- **Pros**

- Erosion of C under attached conditions lessens power load to the wall; negative feedback
- Carbon radiates extremely well at divertor conditions; controls power loading
- Low Z impurity; high plasma tolerance
- Low reflectivity / high emissivity; interpretability
- Spectral emissions common in the VUV/UV/visible regions; diagnostic characterization
- 'Self corrects' misalignments/protrusions to the plasma; forgiving to installation/design
- High thermal conductivity
- Ease of machinability
- Commonly available in large quantities, low cost

Graphite makes a wall whose response to challenging target/wall conditions is largely benign and self-limiting, allowing for exploration of a broad range of core scenarios in the DIII-D program

For the DIII-D mission to date, graphite is the perfect PFC material

But in a FPP, graphite may be a challenge

- **Pros**

- Erosion of C under attached conditions lessens power load to the wall; negative feedback
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- High thermal conductivity
- Ease of machinability
- Commonly available in large quantities, low cost

- **Cons**

- Tritium codeposition (Oxygen baking may be a solution...)
- Neutron damage leads to loss in thermal conductivity (annealing at high temp may be a solution...)

Approach taken by ITER and many of the European/Asian machines is to solve the 'cons' with W

- **Pros**

- Erosion of C under attached conditions lessens power load to the wall; negative feedback
- Carbon radiates extremely well at divertor conditions; controls power loading
- Low Z impurity; high plasma tolerance
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- 'Self corrects' misalignments/protrusions to the plasma; forgiving to installation/design
- High thermal conductivity
- Ease of machinability
- Commonly available in large quantities, low cost

- **Cons**

- ✓ — ~~Tritium codeposition (Oxygen baking may be a solution...)~~ Though still some T trapping...
- ✓ — ~~Neutron damage leads to loss in thermal conductivity (annealing at high temp may be a solution...)~~ Even W may not survive FPP conditions...

Approach taken by ITER and many of the European/Asian machines is to solve the 'cons' with W, **but it also brings other challenges to solve...**

- **Pros**

- ~~X~~ — Erosion of C under attached conditions lessens power load to the wall; negative feedback
- ~~X~~ — Carbon radiates extremely well at divertor conditions; controls power loading
- ~~X~~ — Low Z impurity; high plasma tolerance
- ~~X~~ — Low reflectivity / high emissivity; interpretability
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- **Challenges to re-solve with W...**

- ~~Erosion of C under attached conditions lessens power load to the wall; negative feedback~~
 - W requires constant control of target conditions to limit erosion, transport, re-erosion
- ~~Carbon radiates extremely well at divertor conditions; controls power loading~~
 - W requires extrinsic impurity injection to radiate power in the divertor
- ~~Low Z impurity; high plasma tolerance~~
 - Severe limits on core contamination before confinement is affected
- ~~Low reflectivity / high emissivity; interpretability~~
 - Accounting for reflections will be critical for all optical diagnostics
- ~~Spectral emissions common in the VUV/UV/visible regions; diagnostic characterization~~
 - Expansion of spectroscopic capabilities critical
- ~~'Self corrects' misalignments/prod regions to the plasma; forgiving to installation/design~~
 - Installation tolerances are critical, need for expanded spatial coverage to find hot-spots

These all have solutions, but they require

a) new/expanded diagnostics, b) great care with design/installation

c) learning to run plasmas by experience/trial-and-error

d) and may potentially limit experimental scenarios that can run

Silicon Carbide offers a low/medium-Z option, likely less impact

- **Previously tested in localized areas, but not in a full machine**
- **Indications of reduce sputtering, both chemical and physical**
 - Less C in the plasma (however, that means less radiation with extrinsic injection)
- **Benefit of low/medium-Z; more tolerable to the plasma**
- **Relatively less impactful to existing diagnostics**
 - Emissivity / reflectivity comparable to graphite
 - Existing coverage of C and potentially Si spectroscopically
- **But sputtering, and thus T codeposition in a DT device is not ~nil (as it could be with all W + Ar/Ne/Xe Nobel gas radiators)**
 - Question of 'relevance' to future devices from community perspective

Notes from discussion on PFC changeout in DIII-D, 1/2

- **C vs SiC; customer for material choice**
 - Deployed as full wall material
 - Some Si erosion; Si as O getter
- **DOE request – move away from graphite; broad latitude otherwise**
- **Working group, public discussions**
- **All-W will duplicate effort from ASDEX, EAST, WEST**
- **Main wall as SiC; minimal Ychem**
- **SiC not a good electrical conductor? Impact to currents, drifts**
- **Tolerance for T inventory with codeposition**
- **C to W transition in European machines, W decision on SPARC**
- **Types of SiC; poly types/crystal structures to explore**
- **Purpose of wall changeout also to look at impact to plasma; match radiation in an FPP**

Notes from discussion on PFC changeout in DIII-D, 2/2

- **Murphy – main wall, is Inconel sufficient?**
- **High-Z in the target; lower Z elsewhere**
- **DIII-D with Inconel walls – impurity influx, C helped**
- **What is the goal? Move away from C – why? FPP relevance or something else? For scenario development – disruptions, etc.**
- **What physics can we do without a lot more W spectroscopy? Diagnostic cost is major for W**
- **Outer wall not conforming**
- **PAC and 5YP reviews; continuous feedback of not having C**
- **How much of program will need to be cut with W?**
- **Scenarios might scale differently; QH mode pedestal conditions/collisionality with low Te targets**

Zoom chats 'To everyone' during the discussion

- 14:12:52 From Christopher Holcomb To Everyone:
 - Adam, thanks for the really nice review & summary of issues.
- 14:21:33 From Mathias Groth To Everyone:
 - Rudi Neu would also be a suitable person. And/or Guy Matthews.
- 14:21:58 From Tyler Abrams To Everyone:
 - I also disagree that the Europeans hold back their opinions on low-Z 🙄
- 14:22:20 From Aveek Kapat To Everyone:
 - Reacted to "I also disagree that..." with 👍
- 14:23:17 From Tyler Abrams To Everyone:
 - Replying to "I also disagree that..." Reminder that Thomas Putterich gave a seminar on the AUG experience with W several years ago- a good talk to review <https://diii-d.gat.com/diii-d/EBP/Meetings>
- 14:26:59 From Galen Burke To Everyone:
 - Are there any discussions with regulators about tritium inventory in a FPP? DOE is not specifying some amount, that would come from NRC? Maybe this has already been settled and I am not aware of it.
- 14:28:50 From Mathias Groth To Everyone:
 - With an Inconel main chamber wall, we likely have to deal with Ni in the core. Even an issue in JET with the recessed main chamber wall (and the Be limiters).
- 14:31:44 From Bob Wilcox To Everyone:
 - There are also some people at ORNL looking into ultra-high temperature ceramics, that are lower-Z but have good thermal, sputtering and T retention properties. It's a whole class of materials, and the PMI is not as well understood yet as W or SiC, but might be worth including some of those in the brainstorming discussion
- 14:32:43 From Dmitry Rudakov To Everyone:
 - I don't think these ceramics are at a sufficient TRL to coat the whole wall
- 14:33:31 From Mathias Groth To Everyone:
 - ASDEX Upgrade, I'd say. DTT in 2030s?
- 14:33:50 From Tyler Abrams To Everyone:
 - Solid W in divertor, W-coated graphite on main wall
- 14:34:08 From Tyler Abrams To Everyone:
 - Replying to "Solid W in divertor,..." For WEST and AUG I believe
- 14:34:40 From Anthony Leonard To Everyone:
 - Replying to "Solid W in divertor,..." Also including their wall conditioning with boronization